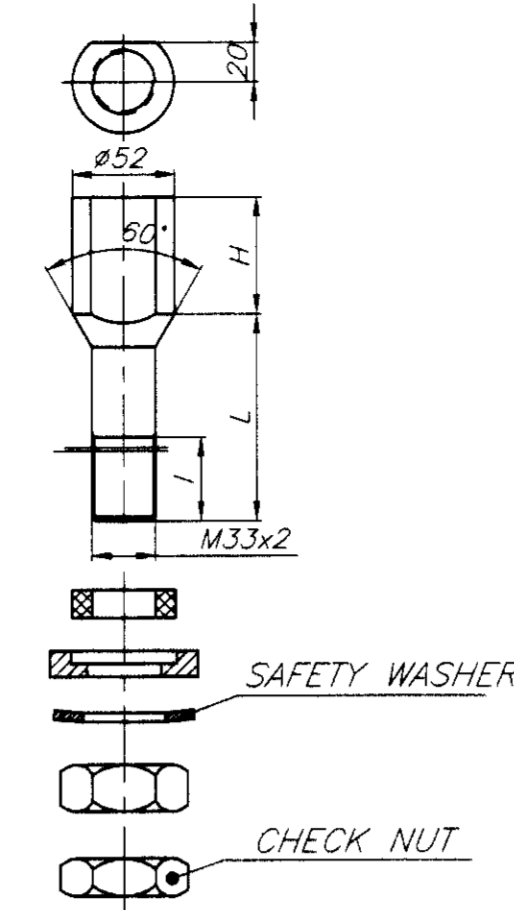
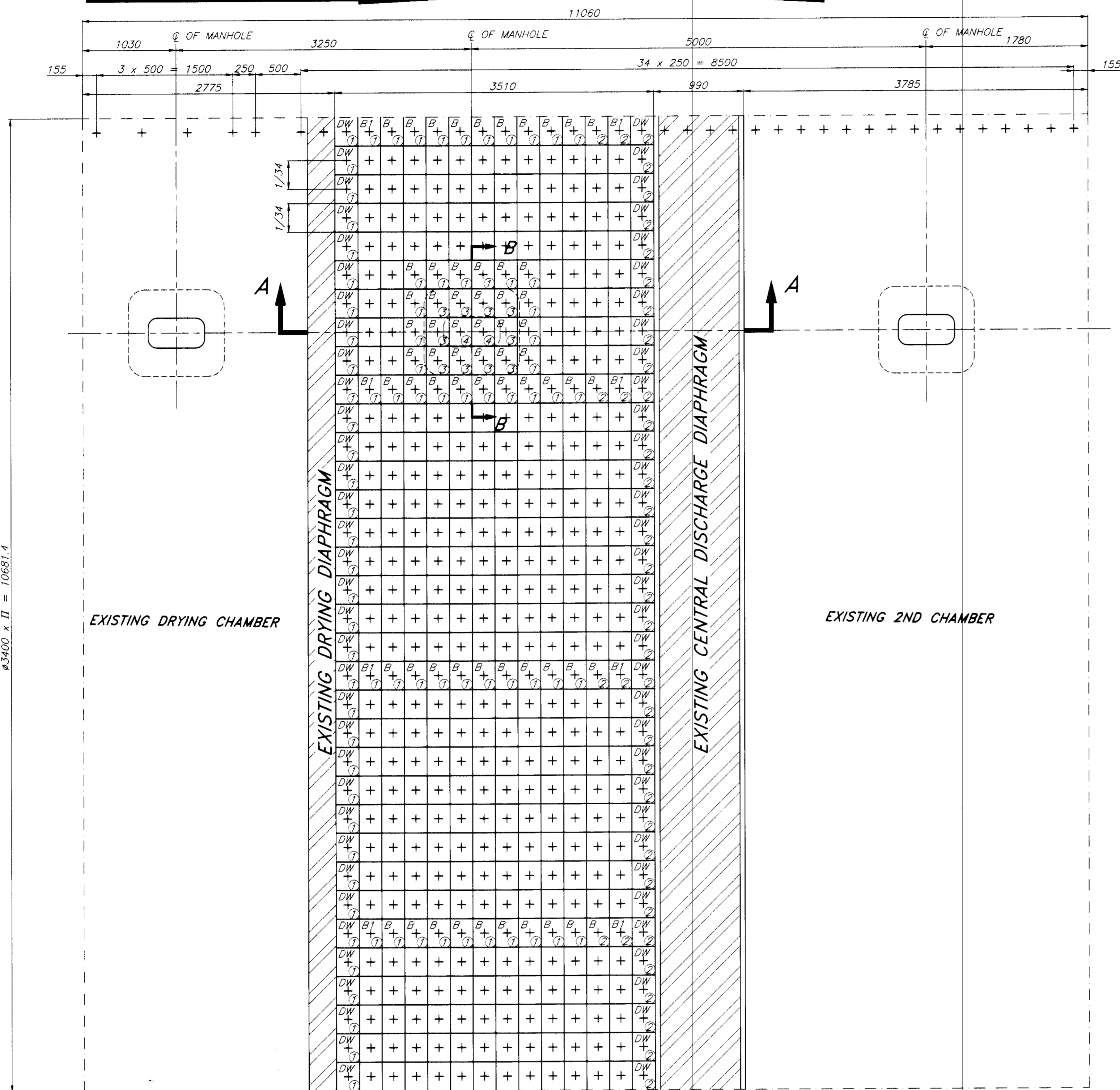


FLOW OF MATERIAL

FLOW OF MATERIAL

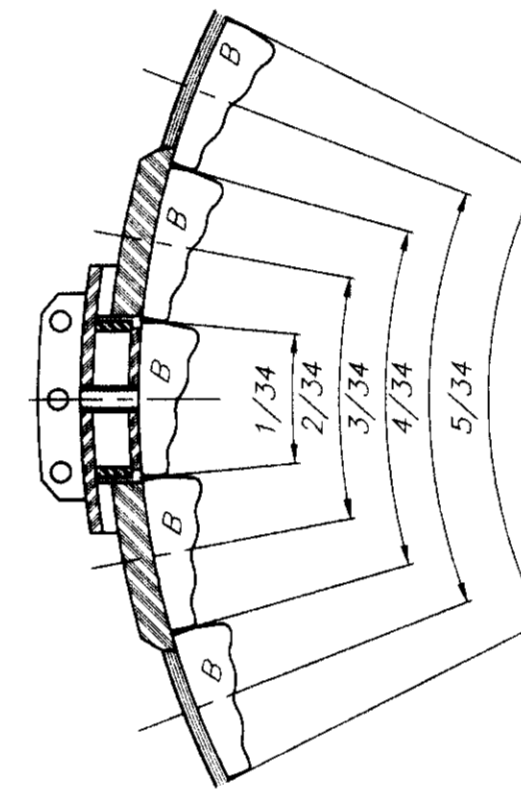


BOLT HOLE FOR LINER PLATE

- + 474 - 36 ∅ Existing holes to be used
- ⊕ ----- ∅ Bolt holes to be drilled
- ----- ∅ Existing bolt holes to be rubber plugged
- ⊛ ----- ∅ Existing holes to be redrilled to ----- ∅
- ⊕ ----- ∅ To be fitted with ----- insidiedia ring

To make manhole opening easier, the corner of the manhole plates will be ground off if necessary.
Max. permissible torque for shell lining bolts 800 Nm. +5% For 1st.chamber
-0%

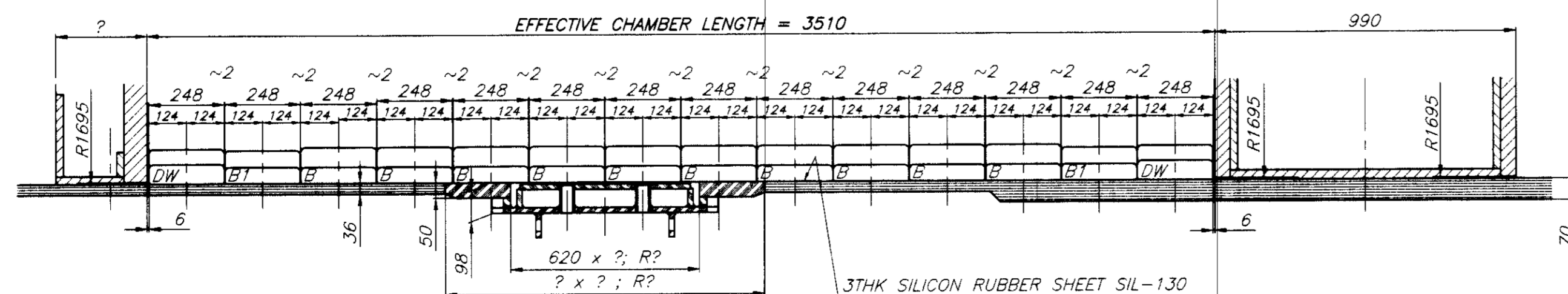
DIRECTION OF ROTATION



SECTION= B-B

DIRECTION OF ROTATION

∅3400 x II = 10681.4



SECTION= A-A

1st. COMPARTMENT

POS.	QTY.	SPARE	CATALOGUE.NO	IDENTIFICATION	WEIGHT
DW	68	02		V/STD/36-68	47.8 Kg
B	340	10		V/STD/36-58	43.3 Kg
B1	68	02		W2/5234/2	40.0 Kg

42 Sq.Mt. 3THK SILICON RUBBER SHEET SIL-130

4	02		M33 x 2 WITH CHECK NUT	210	170	55
3	10		M33 x 2 WITH CHECK NUT	160	130	55
2	102		M33 x 2 WITH CHECK NUT	180	110	55
1	362		M33 x 2 WITH CHECK NUT	145	105	55

BOLTS & NUTS

L I H

REV.	DATE	DESCRIPTION	ZONE	BY
B	14/12/09	EXISTING DRYING DIAPHRAGM SHIFTED BY 250MM & 1ST CHAMBER LENGTH CHANGED 3760 TO 3510MM.		
A	23/10/09	BACKING MAT. TYPE CHANGE & CHECK NUT, SAFETY WASHER ADDED		

CAUTION
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
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VEGA INDUSTRIES LTD.
CEMENTOWNIA ODRA
RAW MILL #
∅3400 x 11060 L.
GENERAL ARRANGEMENT

DRN CHKD APPD
SIGN: [Signature] DATE: [Date]
SCALE: 1:30; 1:15
DRG NO. W2/5234/1
REF. DRG NO. 222.06.34-59a
REV. B
CAD

DO NOT SCALE DRG. IF IN DOUBT PLASK